



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

D3428-1
Job Sheet 208711



Part No: D3428-1

Job Qty: 12 pcs

Part Name: Placard



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 3/31/20

Job Tracking No:

Due Date: 4/24/20

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG REV A IPP: A 05.08.10 New issue KJ/JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier	Sign-off
					Setup Hrs	Run Hrs		
100	Purchasing <i>Studio lettering</i>	12 pcs		4/24/20	0.00	0.00	Purchasing - 1	<i>ML</i> APR 23 2020
							Purchasing - 2	
							Purchasing - 3	
110	Packaging 2-1 - Receive - B4B	12 pcs		4/24/20	0.00	0.00	Packaging 2 - 1 - B4B	<i>ML</i> APR 23 2020
							Packaging 2 - 2 - B4B	
							Packaging 2 - 3 - B4B	
							Packaging 2 - 5 - B4B	
							Packaging 2 - 4 - B4B	
							Packaging 2 - 6 - B4B	
							Packaging 2 - 7 - B4B	
							Packaging 2 - 8 - B4B	
							Packaging 2 - 9 - B4B	
							Packaging 2 - 10 - B4B	
							Packaging 2 - 11 - B4B	
							Packaging 2 - 12 - B4B	
							Packaging 2 - 13 - B4B	
							Packaging 2 - 14 - B4B	
							Packaging 2 - 15 - B4B	
							Packaging 2 - 16 - B4B	
							Packaging 2 - 17 - B4B	
							Packaging 2 - 18 - B4B	
							Packaging 2 - 19 - B4B	
							Packaging 2 - 20 - B4B	
							Packaging 2 - 21 - B4B	
							Packaging 2 - 22 - B4B	
							Packaging 2 - 23 - B4B	
							Packaging 2 - 24 - B4B	
							Packaging 2 - 25 - B4B	
							Packaging 2 - 26 - B4B	
							Packaging 2 - 27 - B4B	
							Packaging 2 - 28 - B4B	



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL.: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Container No: S272779



Part: D3428-1

Job No: 208711

Serial No/Batch: S272779

Revision:

Inspector:

Exp Date:

Instructions: Various STC's

Date: 04/27/20

Plex 3/31/20 11:11 AM Dart.lajeunesse.marie

					Packaging 2 - 29 - B4B	
					Packaging 2 - 30 - B4B	
					Packaging 2 - 31 - B4B	
					Packaging 2 - 32 - B4B	
					Packaging 2 - 33 - B4B	
					Packaging 2 - 34 - B4B	
					Packaging 2 - 35 - B4B	
					Packaging 2 - 36 - B4B	
					Packaging 2 - 37 - B4B	
120	QC 6	12 pcs	4/24/20	0.00 0.00	QC 6 - 9	
					QC 6 - 68	DAS
					QC 6 - 61	81
					QC 6 - 40	9-89
					QC 6 - 81	
					QC 6 - 82	
130	Packaging 3-1 - Stock - B4B	12 pcs	4/24/20	0.00 0.00	Packaging 3 - 1 - B4B	
					Packaging 3 - 2 - B4B	
					Packaging 3 - 3 - B4B	
					Packaging 3 - 4 - B4B	
					Packaging 3 - 5 - B4B	DAS
					Packaging 3 - 6 - B4B	28
					Packaging 3 - 7 - B4B	9-89
					Packaging 3 - 8 - B4B	
					Packaging 3 - 9 - B4B	
					Packaging 3 - 10 - B4B	
					Packaging 3 - 11 - B4B	
					Packaging 3 - 12 - B4B	
					Packaging 3 - 13 - B4B	
					Packaging 3 - 14 - B4B	
					Packaging 3 - 15 - B4B	
					Packaging 3 - 16 - B4B	
					Packaging 3 - 17 - B4B	
					Packaging 3 - 18 - B4B	
					Packaging 3 - 19 - B4B	
					Packaging 3 - 20 - B4B	
					Packaging 3 - 21 - B4B	
					Packaging 3 - 22 - B4B	
					Packaging 3 - 23 - B4B	
					Packaging 3 - 24 - B4B	
					Packaging 3 - 25 - B4B	
					Packaging 3 - 26 - B4B	
					Packaging 3 - 27 - B4B	
					Packaging 3 - 28 - B4B	
					Packaging 3 - 29 - B4B	
					Packaging 3 - 30 - B4B	
					Packaging 3 - 31 - B4B	
					Packaging 3 - 32 - B4B	
					Packaging 3 - 33 - B4B	
					Packaging 3 - 34 - B4B	
					Packaging 3 - 35 - B4B	
					Packaging 3 - 36 - B4B	
					Packaging 3 - 37 - B4B	DAS
140	QC 21 - SA	12 pcs	4/24/20	0.00 0.00	QC 21 - SA - 21	21
					QC 21 - SA - 70	9-89
					QC 21 - SA - 53	

Part Op 100 - (Purchasing) Issue P/O: 46280 Manufacture as per Dwg D3428 using 3M 7mil masking film #8522CP or
 Descriptions: Avery IPM #2031 Possible Supplier: Studio Lettrage
 110 - (Receive & Inspect for Damage & Mat'l Certs) Ensure material release note is attached
 120 - (QC6- All purchased or subcontracted products)
 130 - (Identify as per dwg & Stock Location: _____) ***ONE YEAR EXPIRED DATE FROM

RECEIVING: _____ ***

140 - (QC21- Final Inspection - Work Order Release)

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
D3428-1P	Placard D3428-1	12 pcs (1 ea)	100-Purchasing	5272773

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
100-Purchasing	D3428-1P	12	0	0

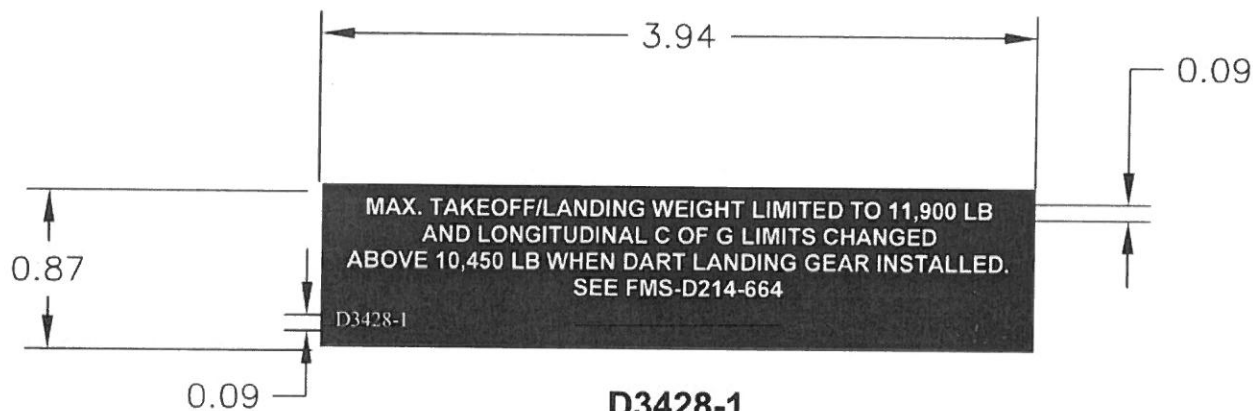
Part Specifications

Specifications could not be found.

Plex 3/31/20 11:11 AM Dart.lajeunesse.marie



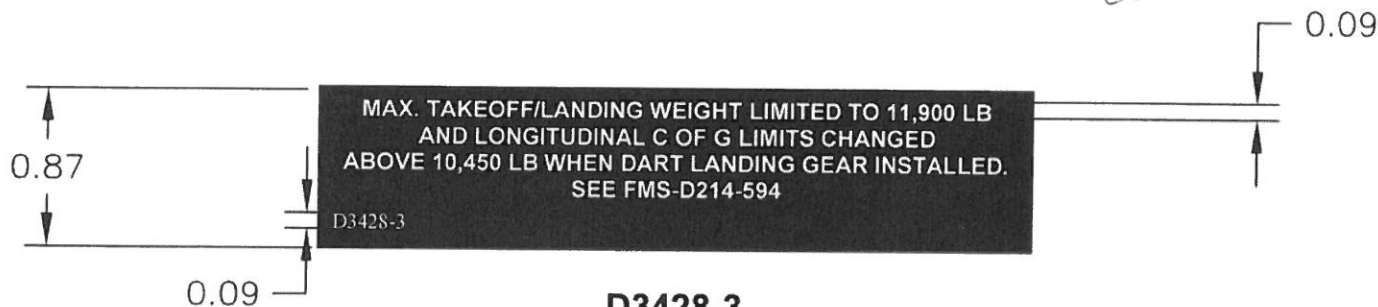
DESIGN PH	DRAWN BY PH	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED <i>[Signature]</i>	APPROVED <i>[Signature]</i>	DRAWING NO. D3428	REV. A SHEET 1 OF 1
DATE 05.06.07		TITLE PLACARD	SCALE 1:1
A	05.06.07	NEW ISSUE	



D3428-1

RELEASED
05.06.07 *[Signature]*

SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 208711 MC
200331



D3428-3

- 1) MATERIAL: WHITE LETTERS ON BLACK ADHESIVE BACK
MANUFACTURED FROM 3M 7 MIL MASKING FILM #8522CP
OR AVERY IPM #2031
- 2) ALL DIMENSIONS ARE IN INCHES
- 3) TOLERANCES PER DART QSI 018 UNLESS OTHERWISE NOTED.

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Entered: _____

Date: _____

WORK ORDER NON-CONFORMANCE / ROUTE UPDATE

NCR No. _____

Route update only ☐

Job: _____ Part No. _____		DISPOSITION Rework ☐ ☐ Scrap ☐ ☐ Use-as-is ☐ ☐		DEPARTMENT/PROCESS Skid-tube ☐ ☐ ☐ ☐ ☐ Machining ☐ ☐ ☐ ☐ ☐ Large Fab ☐ ☐ ☐ ☐ ☐		Cross tube ☐ ☐ ☐ ☐ ☐ Small Fab ☐ ☐ ☐ ☐ ☐ Finishing ☐ ☐ ☐ ☐ ☐		Eng. (Non-AW) ☐ ☐ ☐ ☐ ☐ Prod. Eng. Coord. ☐ ☐ ☐ ☐ ☐ Rec/Store/Packaging ☐ ☐ ☐ ☐ ☐		Engineering ☐ ☐ ☐ ☐ ☐ Water Jet ☐ ☐ ☐ ☐ ☐ Supplier ☐ ☐ ☐ ☐ ☐ Quality ☐ ☐ ☐ ☐ ☐																																																																									
Date: _____		Sequence #: _____		QTY Affected: _____		MRB (QS1042)																																																																													
Description Work Order Deviation				Disposition																																																																															
Root Cause <table border="1"> <tr> <td>Operator</td><td>☐</td> </tr> <tr> <td>Manufacturing Process</td><td>☐</td> </tr> <tr> <td>Equip/Tooling</td><td>☐</td> </tr> <tr> <td>Handling/Preservation</td><td>☐</td> </tr> <tr> <td>Material</td><td>☐</td> </tr> <tr> <td>Product Improvement</td><td>☐</td> </tr> <tr> <td>Process Improvement</td><td>☐</td> </tr> <tr> <td>Human Factors</td><td>☐</td> </tr> </table>				Operator	☐	Manufacturing Process	☐	Equip/Tooling	☐	Handling/Preservation	☐	Material	☐	Product Improvement	☐	Process Improvement	☐	Human Factors	☐	FAULT CATEGORY <table border="1"> <tr> <td>Pressure/Forced</td><td>☐</td> <td>Contamination</td><td>☐</td> <td>Power Loss/Surge</td><td>☐</td> <td>Positioned Wrong</td><td>☐</td> </tr> <tr> <td>Bending</td><td>☐</td> <td>Misaligned/off center</td><td>☐</td> <td>Folio/Program</td><td>☐</td> <td>Outside Tolerance</td><td>☐</td> </tr> <tr> <td>Crushing</td><td>☐</td> <td>BOM/Route</td><td>☐</td> <td>Grain Direction</td><td>☐</td> <td>Drawing</td><td>☐</td> </tr> <tr> <td>Cracks</td><td>☐</td> <td>Broken/Damage/Defect</td><td>☐</td> <td>Weld</td><td>☐</td> <td>Finish</td><td>☐</td> </tr> <tr> <td>Crimp/Kink/Ripple/Wave/Twist</td><td>☐</td> <td>Incomplete/Unclear Instructions</td><td>☐</td> <td>Wrong Stock Pulled</td><td>☐</td> <td>Part Lost/Missing</td><td>☐</td> </tr> <tr> <td>Marks/Chatter</td><td>☐</td> <td>Drill Holes</td><td>☐</td> <td>Out of Sequence</td><td>☐</td> <td>Misread</td><td>☐</td> </tr> <tr> <td>Mislabeled</td><td>☐</td> <td>Fit/Function</td><td>☐</td> <td>Off-set/Set-up</td><td>☐</td> <td></td><td></td> </tr> </table>								Pressure/Forced	☐	Contamination	☐	Power Loss/Surge	☐	Positioned Wrong	☐	Bending	☐	Misaligned/off center	☐	Folio/Program	☐	Outside Tolerance	☐	Crushing	☐	BOM/Route	☐	Grain Direction	☐	Drawing	☐	Cracks	☐	Broken/Damage/Defect	☐	Weld	☐	Finish	☐	Crimp/Kink/Ripple/Wave/Twist	☐	Incomplete/Unclear Instructions	☐	Wrong Stock Pulled	☐	Part Lost/Missing	☐	Marks/Chatter	☐	Drill Holes	☐	Out of Sequence	☐	Misread	☐	Mislabeled	☐	Fit/Function	☐	Off-set/Set-up	☐		
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Other/Details: _____																																																																																			
Completed By Lead hand / Supervisor QC / QA Coordinator																																																																																			



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER

POHB046250



Supplier: STU002-VC
Studio de Lettrage 2001
210 Main West
Hawkesbury,
ON
K6A 2H6 Canada
Phone: 613 632 5449
Fax: 613 632 9491

Attention: Grace, Batista

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

PO No: POHB046250
PO Date: 4/8/20
Due Date: 4/20/20
Purchase Order
Revision:
Revision Date:
Issued By: Guerin, Kimberley
Phone: 613-632-5200 Ext: 298
kguerin@dartaero.com

Via: Ground
Pymt Terms: Net 30
Freight Terms:
Special Comments:

E-MAILED
2020-04-09

Items

Line Item	Job	Part	Drawing	Supplier Part No	Item No	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
1	208593	D2567	D2567 Rev A			Placard as per Dwg Rev A	Firmed	-	4/20/20	6 pcs	0 pcs	6 pcs	\$13.3333/pcs	\$80.00
							X6			APR 23 2020				
2	208720	HT-500-CWA-010P-70AP	HT-500-CWA Rev 10			Wash Emblem as per Dwg Rev 10	Firmed	-	4/20/20	6 Ea	0 Ea	6 Ea	\$13.3333/Ea	\$80.00
							X6			APR 23 2020				
3	208721	HT-500-CWA-010P-70BP	HT-500-CWA Rev 10			Rinse Emblem	Firmed	-	4/20/20	6 Ea	0 Ea	6 Ea	\$13.3333/Ea	\$80.00
							X6			APR 23 2020				
4	208711	D3428-1P	D3428 REV. A			Placard D3428-1 : Various STC's As Per Dwg. D3428 Rev. A	Firmed	-	4/20/20	12 pcs	0 pcs	12 pcs	\$6.6666/pcs	\$80.00
							X12			APR 23 2020			DAS 81 9-89	
5	208830	D5409	D5409 Rev A			Placard : AS PER DWG D5409 REV. A	Firmed	-	4/20/20	36 pcs	0 pcs	36 pcs	\$3.3333/pcs	\$120.00
							X36			APR 23 2020				
6	208835	D5409-1P	D5409 REV. A			Placard : Various STC's AS PER DWG D5409 REV. A	Firmed	-	4/20/20	36 pcs	0 pcs	36 pcs	\$3.3333/pcs	\$120.00
							X36			APR 23 2020				
7	208866	D3519-3P	D3519 Rev C			Placard : Various STC's As Per Dwg D3519 Rev. C	Firmed	-	4/20/20	6 pcs	0 pcs	6 pcs	\$13.33333330/pcs	\$80.00
							X6			APR 23 2020				

Plex 4/9/20 11:17 AM Dart.Guerin.Kimberley



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER

POHB046250



Items

Line Item	Job	Part	Drawing	Supplier Part No	Item No	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
8	208858	D2258-154P	D2258 Rev F			Placard As per Dwg D2258 Rev. F	Firmed x6	-	4/20/20	6 pcs	0 pcs	6 pcs	\$13.33333330/pcs	\$80.00
											APR 23 2020			
9	208859	D2258-176P	D2258 Rev F			Placard As Per Dwg D2258 Rev. F	Firmed x6	-	4/20/20	6 Ea	0 Ea	6 Ea	\$13.33333330/Ea	\$80.00
											APR 23 2020			
10	208865	D3519-1P	D3519 Rev C			Placard as per Dwg Rev C : Various STC's receive pcs	Firmed x6	-	4/20/20	6 Ea	0 Ea	6 Ea	\$13.3333/Ea	\$80.00
											APR 23 2020			
11	208857	D2258-146P	D2258 Rev F			Placard as per Dwg Rev F receive pcs	Firmed x6	-	4/20/20	6 Ea	0 Ea	6 Ea	\$13.3333/Ea	\$80.00
											APR 23 2020			
Grand Total:														\$960.00

Order Notes

Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.

Procurement Quality Clauses

- A005 RIGHT OF ENTRY
- A007 FIRST ARTICLE INSPECTION (FAI) BY SELLER, (DOCUMENTATION MAINTAINED BY SUPPLIER)
- A012 CHEMICAL AND PHYSICAL TEST REPORTS
- A016 PERSONNEL QUALIFICATION
- A017 RAW MATERIAL IDENTIFICATION (AS APPLICABLE)
- A026 CERTIFICATION OF MATERIAL CONFORMANCE
- A041 QUALITY MANAGEMENT SYSTEM
- A042 DART NOTIFICATION BY SUPPLIER
- A043 RETENTION OF QUALITY DOCUMENT
- A048 COUNTERFEIT PARTS AVOIDANCE, DETECTION, MITIGATION AND DISPOSITION PROGRAM
- A049 SUPPLIER AWARENESS

Sherrin

Plex 4/9/20 11:17 AM Dart.Guerin.Kimberley

*** CERTIFICATE of CONFORMITY ***

Manufacture:

STUDIO SLZ.

Purchase order #:

PO HBO 4629

Packing Slip#

27003

Part #:

Drawing Rev:

Serial/Batch:

Description (Part Name):

8 D2567 REVA
6 HT-500-CWA Rev 10 70AP

6 D3519 REV C 3P
6 D2258 Rev F 154P
6 D2258 Rev F 176P
6 D3519 Rev C 1P
6 D2258 Rev F 146P

6 HT-500-CWA Rev 10 70BP
12 D3428 REV A 1P
36 D5409 REV A 3P
36 D5409 REV A 1P

Quantity:

132
81
9-89

PLEASE
CHECK
BOX IF
REQUIRED

Certification:

We hereby certify that:

1. The above listed items were manufactured and/or inspected in accordance with applicable supplied drawings and/or specifications. ☒
2. All work was accomplished in accordance with the Dart Aerospace Ltd. purchase order. ☒
3. Results of all inspections, chemical or physical test, as well as other evidence, which shows the acceptability of raw materials, parts and/or assembly components are on file and available for inspection at any time. ☒

All material certification or copies of purchase orders of the material used to manufacture this component have been attached to this document. ☒

Record Expiry Date of Materials:

April 15 - 2021

Authority:

Approval:

GRACE BATISTA

Date: (yyyy/mm/dd)

2020 04 15

Signature:

[Signature]

Title:

OWNER

*** CERTIFICATE of CONFORMITY ***

Manufacture:

Studio SL2.

Purchase order #:

PO HB046250

Packing Slip#

27072

Part #:

Drawing Rev:

Serial/Batch:

Description (Part Name)

Quantity:

132.

PLEASE
CHECK
BOX IF
REQUIRED

Quantity

6
6
6
12
36
36
6
6
6
6
6

D2567 REV A
HT-500-CWA Rev 10 70AP
HT-500-CWA Rev 10 70BP
D3428 REV A 1P
D5409 REV A 3P
D5409 REV A 1P
D3519 REV C 3P
D2258 Rev F 154P
D2258 Rev F 176P
D3519 Rev C 1P
D2258 Rev F 146P

DAS
81
9-89

POHB046250
att: Kimberley Guerin

d/or inspected in
and/or

accordance with the Dart Aerospace

3. Results of all inspections, chemical or physical test, as well as other evidence, which shows the acceptability of raw materials, parts and/or assembly components are on file and available for inspection at any time.

4. All material certification or copies of purchase orders of the material used to manufacture this component have been attached to this document.

Record Expiry Date of Materials:

April 16, 2021

Authority:

SM & Agency

Approval:

Grace Batista

Date: (yyyy/mm/dd)

2020/4/16.

Signature:

[Signature]

Title:

OWNER.

studio sl2

210 Main West
Hawkesbury, Ontario K6A 2H6
Canada

INVOICE

Invoice No.: 49532
Date: 04/15/2020
Ship Date:
Page: 1
Re: Order No.

Sold to:

Dart Aerospace Ltd

1270 Aberdeen
Hawkesbury, Ontario
K6A 1K7

Ship to:

Dart Aerospace Ltd

1270 Aberdeen
Hawkesbury, Ontario
K6A 1K7

825007651RT0001

Quantity	Description	Base Price	Disc. %	Unit Price	Tax code	Amount
✓ 6	D2567 REV,A	13.3333		13.3333	H	80.00
✓ 6	HT-500-CWA Rev 10 70AP	13.3333		13.3333	H	80.00
✓ 6	HT-500-CWA Rev 10 70BP	13.3333		13.3333	H	80.00
✓ 12	D3428 REV A 1P	6.6667		6.6667	H	80.00
✓ 36	D5409 REV A 3P	3.3333		3.3333	H	120.00
✓ 36	D5409 REV A 1P	3.3333		3.3333	H	120.00
✓ 6	D3519 REV C 3P	13.3333		13.3333	H	80.00
✓ 6	D2258 Rev F 154P	13.3333		13.3333	H	80.00
✓ 6	D2258 Rev F 176P	13.3333		13.3333	H	80.00
✓ 6	D3519 Rev C 1P	13.3333		13.3333	H	80.00
✓ 6	D2258Rev F-146P	13.3333		13.3333	H	80.00
	PO#B006250					
	at: Kimberley Guerin					
	Subtotal:					960.00
	H - HST					
	HST					124.80

DAS
81
9-89

RECEIVED
APR 17 2020
DART AEROSPACE LTD.

Thank you for your business / Merci de faire affaire avec nous

Shipped By:

Tracking Number:

HST: 825007651RT0001

Total Amount

1,084.80

Comment: WO27003

Amount Paid

0.00

Amount Owing

1,084.80